

IMPORTANT! INSTALLATION INSTRUCTIONS
READ BEFORE DRILLING HOLES IN THE TRACK.



WARNING

Use on 2.86" Pitch Tracks
ONLY



154 BEARCAT TEMPLATE (BCTS-TEMP) for 20" x 154" 2.86 Pitch Single-Ply Tracks



WARNING Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed at the bottom of the page. Always confirm the allowable clearance between the track and the tunnel and/or heat exchangers. Verify that your sled has proper tunnel protection. Do not install studs under the tunnel protector strips. The integrity of the tunnel protectors is vital and must not be subjected to possible damage. Inspect the track- Never drill holes or install studs in a damaged or deteriorating track.

This template is for single ply tracks with a 2.86 pitch and should not be used on any other tracks. Must use Woody's® Grand Master® studs and Woody's® Grand Digger® support plates. **Using any other stud or support plate on the single-ply track could cause damage to your track.** If you don't know the pitch of the track, contact your snowmobile dealer.

Refer to the picture on Woody's® 154 BearCat Template (BCTS-TEMP). Note, the pattern has a specific sequence of letters, do not deviate from these sequences.

Note: **A PITCH is the space between each lug row.**

This template will accommodate a 20" x 154" (508mm x 3911.6mm) track.

- 1) Cut out both Lug Slot areas.
- 2) Place the template on the track. This template will cover 3 pitches with the lugs protruding through.
- 3) Begin marking with a Woody's® Track Marker ONLY the letters that apply to the given pattern.
- 4) Move the template to cover the next 3 pitches:
You will mark the pattern 18 full template repeats.
- 5) **IMPORTANT** Confirm before drilling that you have marked ONLY the holes adjacent to the letter that applies to your pattern. Confirm the support plate lays flat in pitch. Check the entire track.
- 6) Using a Woody's® Track Drill, Part# DRIL-UNIV, drill the marked holes.
IMPORTANT Check to make sure you will only drill through the track. It is essential not to let the drill touch the idler wheels or any other component of the snowmobile.
- 7) Inspect the track for any plugs that are still attached to the track. Remove the plugs.
- 8) Begin installing a stud in each hole drilled. Refer to the installation instructions included in the stud package.
 - a. Read and follow the directions in your snowmobile owners' manual on track studding and maintenance.
 - b. The addition of studs may effect your track warranty.
 - c. Studding may effect track longevity.
 - d. Never drill holes in or stud a damaged or deteriorating snowmobile track.

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