Snow Flap Strap Kit Installation Instructions

You must read these instructions thoroughly before installing the snow flap straps.

Quantity	Kit Contents:	Tools Needed:
2	3/16" Large Head Rivets	Hand Drill with 1/4" and/or 3/16" Drill Bits
5	1/4"-20 Thread Button Head Cap Screws	Box End Wrench - 7/16"
5	1/4" Nuts	Rivet Gun
10	Washers	Utility Knife
3	Straps 24" long with a hole every 1.25"	•

First 24" Preholed Strap Installation

- 1) Beginning on either side of the snowmobile, determine the placement of the strap by finding the points on the running board and the snow flap where the strap will extend between them allowing at least 2" of movement in the snow flap. Mark that point on the running board (fig. 1).
 - If the running board is encapsulated in plastic use the 3/16" rivets supplied to attach the strap. Reference section b.) in steps 2 and 3 of the following instructions.
 - If it is not, use the nuts, washers and bolts supplied. Reference section a.) in steps 2 and 3 of the following instructions.
- 2) a.) At this point, using a hand drill with a 1/4" drill bit, make a hole for the nut and bolt in the running board (fig. 2).
 - b.) To install the rivet a 3/16" drill bit is required (fig. 2).
- a.) Insert a bolt with a washer through the strap from the underside of the running board. Install the 3) other washer and nut from the top of the running board and tighten (fig. 3). b.) If the running board is encapsulated in plastic, insert the rivet through the strap from the underside of the running board and tighten using the rivet gun (fig. 3). NOTE: After installation of the

rivet, verify that the rivet tightly secures the strap to the running board.

- 4) Extend the strap to the edge of the underside of the snow flap to find the point where at least 2" of movement in the snow flap can be achieved. Mark that point on the snow flap where the hole needs to be drilled (fig. 4).
- 5) At the mark on the snow flap, use a hand drill with a 1/4" drill bit make a hole in the snow flap (fig. 5).
- 6) Align the hole on the strap to the hole in the snow flap. Insert a bolt and a washer through the snow flap and the strap from the outside of the flap and install the other washer and nut on the inside of the snow flap, then tighten. Use a utility knife to remove the excess strap below the nut and washer to prevent it from being caught by any moving parts of the snowmobile (fig. 6).

Result of steps 4 through 6 (fig. 7).

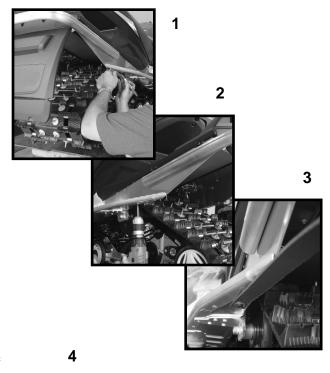








stock angle and form.





Center Horizontal

Install the second strap on the other side of the snowmobile by repeating steps 1 through 6.

Reinforcement Strap Installation

Second 24" Preholed Strap Installation

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snowmobile is in reverse or when unloading it from a trailer. The reinforcement strap will help prevent the snow flap from being pulled into the track when the

- be installed. Mark that point on the snow flap (fig. 8). point where the ends of the strap meet at the horizontal center of the snow flap is where the strap will horizontal center of the snow flap (fig. 9). The strap placement may not be in the vertical center. The Place the strap around the rear bumper. With the snow flap at stock angle and form, find the
- Use a hand drill with a 1/4" drill bit to make a hole at that mark. (6
- have at least 2" of movement (fig. 9). Use a utility knite to remove any excess strap below the nut and washer. The snow flap should still and the snow flap from the outside of the snow flap. Install a nut and washer on this bolt and tighten. with the hole you have created in the snow flap. Insert a bolt with a washer through both strap ends With the strap still looped around the bumper, align the two precut holes on either end of the strap
- horizontal center of the snow flap (fig.10). chassis. The third will be looped around the center of the snowmobile bumper and attached to the End Result: one strap will be attached on each side of the snowmobile affixing the snow flap to the

substitute for a snowmobile stand. NOTE: The installation of the Snow Flap Strap Kit is not a



to fullfill ISR snow flap strapping requirements. Closed Course Racing Competitors - follow these instructions



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