Instructions for creating a 106 stud pattern on a two-ply 133.5″/339cm snowmobile track with 2.52 pitch using the 252T Template.

The 252T Template, 252T-TEMP, 108 SINGLE STUD, CENTER BELT pattern pictured below can be used to create the following pattern.

106 stud pattern on a 133.5″/339cm length track

To create the 106 stud pattern using the 108 single stud center belt pattern from the 252T Template

Refer to the picture on the Woody's® 252T Template. Note, the 108 single stud pattern has a specific sequence of letters O's and B's.

Note: **A PITCH is the space between each lug row.**

1) The 252T Template will accommodate 13.5"/34cm, 14"/36cm, 15"/38cm, and 16"/41cm wide tracks. At the ends of each lug slot a portion of the template is outlined in a black dotted line.

2) Remove the pre-punched knockouts adjacent to the letters in the 108 single stud, center belt pattern

3) Place the template on the track. This template will cover 6 pitches with the lugs protruding through

4) Begin marking and moving the designated 108 stud pattern on the template for 8 repetitions. On the 9th and final repetition **mark only the first five pitches.** Thus, creating the desired 106 pattern with two studs per pitch.

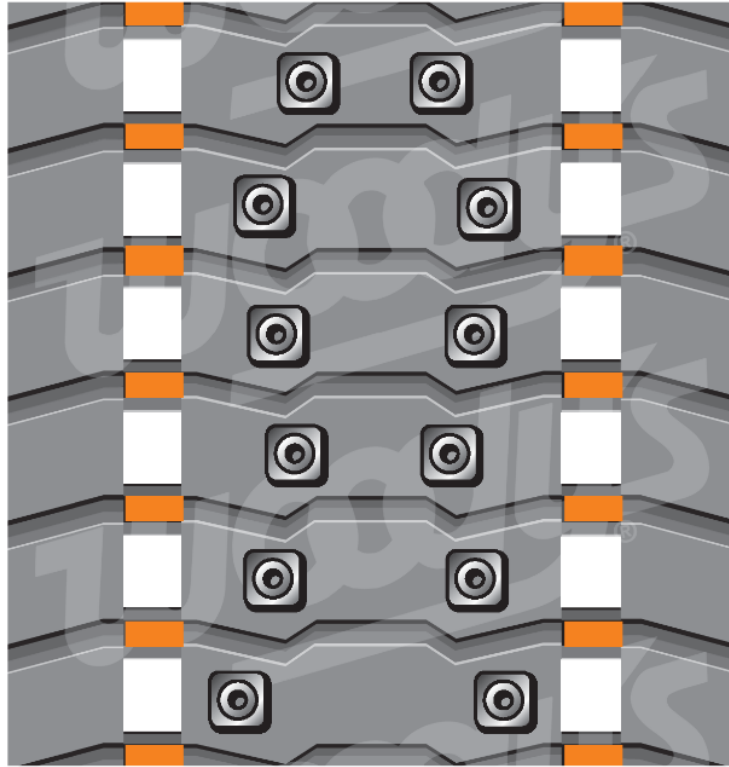5) For the first 8 repetitions your track should resemble the illustration below with 12 unique stud locations:

2.52 Pitch, Two-Ply Template

96 Studs - 121" Track | 102 Studs - 128" Track
108 Studs - 136" Track | 114 Studs - 144" Track

96 Single Plates - 121" Track | 102 Single Plates - 128" Track
108 Single Plates - 136" Track | 114 Single Plates - 144" Track

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WARNING Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed at the bottom of the page

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