



WARNING

WARNING Review the snowmobile or track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed at the bottom of the page. Always confirm the allowable clearance between the track and the tunnel and/or heat exchangers. Verify that your sled has proper tunnel protection. Do not install studs under the tunnel protector strips. The integrity of the tunnel protectors is vital and must not be subjected to possible damage. Inspect the track, never drill holes or install studs in a damaged or deteriorating track.

This template is for standard two-ply tracks with a 2.52 pitch. The patterns on this template contain specific stud amounts. Determine which amount of studs applies to your model snowmobile and riding style. Choose a pattern to accommodate that exact number of studs. Familiarize yourself with the pattern by referring to the picture on the 252T Template.

Refer to the picture on Woody's® 252T Template. Note: the pattern you have chosen has a specific sequence of letters, do not deviate from this sequence.

Note: **A PITCH** is the space between each lug row.



252T TEMPLATE 2.52 PITCH TRACKS (252T-TEMP)



- 1) This template will accommodate 13.5", 14", 15" & 16" wide tracks. At the ends of each lug slot there is a black dashed line area.
 - To fit a 13.5" (343mm) wide track leave the black dashed line area intact.
 - To fit a 14" (356mm) wide track remove black dashed line area designated 14" by cutting along the dashed lines.
 - To fit a 15" (381mm) wide track remove black dashed line areas designated 14" & 15" by cutting along the dashed lines.
 - To fit a 16" (406mm) wide track remove black dashed line areas designated 14", 15" & 16" by cutting along the dashed lines. If the dashed line areas have been removed, the modified template should not be used on track widths less than the modified width.
- 2) To use the 252T-TEMP remove the pre-punched knockouts adjacent to the letters in the pattern you have chosen.
- 3) Place the template on the track. This template will cover 6 pitches with the lugs protruding through.
- 4) Begin marking with a Woody's® Track Marker ONLY the holes adjacent to the letters that apply to the pattern you have chosen.
 - a. The patterns using Double Digger® must have exact hole locations. In patterns using Double Digger® you cannot replace the Double Digger® support plates with Single Digger® support plates.
 - b. If installing Angled Digger® support plates, the hole(s) for drilling will be offset from the original pattern holes marked. Center the Angled Digger® support plate between the lugs over the original pattern marked. Create a new offset mark for drilling in the center of the hole of the Angled Digger® support plate. Refer to the Angled Digger® Support Plate Installation instructions included in the package.
- 5) Move the template to cover the next 6 pitches. This pattern will repeat 8 times on a 121" (3073mm) track, 8.5 times for a 128" (3251mm) track, 9 times for 136" (3454mm) track, and 9.5 times for a 144" (3658mm) track.
- 6) **IMPORTANT** Confirm before drilling that you have marked ONLY the holes adjacent to the letter that applies to your pattern. Confirm the support plate lays flat in pitch. Check the entire track.
- 7) Using a Woody's® Track Drill, Part# DRIL-UNIV, drill the marked holes. **IMPORTANT** Check to make sure you will only drill through the track. It is essential not to let the drill touch the idler wheels or any other component of the snowmobile.
- 8) Inspect the track for any plugs that are still attached to the track. Remove the plugs.
- 9) Begin installing a stud in each hole drilled. Refer to the installation instructions included in the stud package.
 - a. Read and follow the directions in your snowmobile owners' manual on track studding and maintenance.
 - b. The addition of studs may effect your track warranty.
 - c. Studding may effect track longevity.
 - d. Never drill holes or stud a damaged or deteriorating snowmobile track.